WHAT IS CLAIMED IS:

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 A method of fabricating a conformal film on a substrate, comprising:

introducing a gas from a gas inlet into an expansion volume associated with an atomic layer deposition (ALD) system, the ALD system further including a reaction chamber; and

flowing the gas through a diffuser plate adjacent to the expansion volume and the reaction chamber, the diffuser plate including a protrusion located opposite the gas inlet, the protrusion operable to reduce turbulence in the expansion volume.

- 2. The method of Claim 1, further comprising the protrusion operable to reduce gas phase reactions in the expansion volume.
- The method of Claim 1, further comprising the protrusion operable to facilitate an increased gas flow
 rate from the expansion volume to the reaction chamber.
 - 4. The method of Claim 1, further comprising: the diffuser plate including a plurality of openings through which the gas flows into the reaction chamber; and

the protrusion operable to facilitate uniform gas flow through the openings.

5. The method of Claim 1, wherein the protrusion 30 comprises a bevel.

- 6. The method of Claim 1, wherein the protrusion comprises a first surface and a second surface.
- 7. The method of Claim 6, further comprising the first and second surfaces forming an angle of between approximately thirty degrees and approximately sixty degrees with respect to the diffuser plate.
- 8. The method of Claim 6, further comprising the 10 first and second surfaces including substantially similar lengths.
- The method of Claim 6, further comprising the first and second surfaces including substantially similar slopes.
 - 10. The method of Claim 6, further comprising the first and second surfaces including different lengths.
- 11. The method of Claim 6, further comprising the first and second surfaces including different slopes.
 - 12. The method of Claim 1, wherein the protrusion comprises a sloped surface.
 - 13. The method of Claim 1, further comprising the protrusion including a surface having a smoothly varying slope.

- 14. The method of Claim 1, further comprising: the expansion volume formed by a top wall, a bottom wall and two side walls; and
- a wall protrusion formed on at least one of the top, bottom and side walls.
 - 15. The method of Claim 1, further comprising the gas including a flow rate between approximately 100 sccm and 10,000 sccm.

- 16. The method of Claim 1, wherein the gas comprises an inert gas.
- 17. The method of Claim 1, further comprising
 15 purging the reaction chamber with the gas flowing through the diffuser plate.

- 18. An apparatus, for fabricating a conformal thin film on a substrate, comprising:
 - a reaction chamber; and
- a gas injector adjacent to the reaction chamber, the 5 gas injector including:

an expansion volume;

a gas inlet operable to introduce a gas into the expansion volume;

a diffuser plate located adjacent the expansion volume and the reaction chamber; and

a protrusion located adjacent to the diffuser plate and opposite the gas inlet, the protrusion operable to reduce turbulence in the expansion volume.

- 19. The apparatus of Claim 18, further comprising the protrusion operable to reduce gas phase reactions in the expansion volume.
- 20. The apparatus of Claim 18, further comprising the protrusion operable to facilitate an increased gas flow rate from the expansion volume to the reaction chamber.
- 21. The apparatus of Claim 18, further comprising:
 the diffuser plate including at least one row of openings on a first surface through which the gas flows into the reaction chamber; and

the protrusion operable to facilitate uniform gas flow through the openings.

- 22. The apparatus of Claim 21, further comprising the openings interleaved such that a second surface of the diffuser plate includes one row of chamber openings.
- 5 23. The apparatus of Claim 18, wherein the protrusion comprises a bevel.
- 24. The apparatus of Claim 18, wherein the protrusion comprises a first surface and a second surface.
 - 25. The apparatus of Claim 24, further comprising the first and second surfaces forming an angle of between approximately thirty degrees and approximately sixty degrees with respect to the diffuser plate.
 - 26. The apparatus of Claim 24, further comprising the first and second surfaces including substantially similar lengths.

- 27. The apparatus of Claim 24, further comprising the first and second surfaces including substantially similar slopes.
- 28. The apparatus of Claim 24, further comprising the first and second surfaces including different lengths.
- 29. The apparatus of Claim 24, further comprising30 the first and second surfaces including different slopes.

- 30. The apparatus of Claim 18, further comprising the protrusion including a surface having a smoothly varying slope.
- 5 31. The apparatus of Claim 18, further comprising the protrusion including a sloped surface.
- 32. The apparatus of Claim 18, further comprising: the expansion volume formed by a top wall, a bottom 10 wall and two side walls; and
 - a wall protrusion formed on at least one of the top, bottom and side walls.
- 33. The apparatus of Claim 18, wherein the gas comprises a flow rate between approximately 100 sccm and 10,000 sccm.
 - 34. The apparatus of Claim 18, wherein the gas comprises an inert gas.

- 35. An apparatus for fabricating a conformal thin film on a substrate, comprising:
 - a reaction chamber; and
- a gas injector adjacent to the reaction chamber, the 5 gas injector including:

an expansion volume;

a gas inlet operable to introduce an inert gas into the expansion volume; and

a diffuser plate located adjacent the expansion
volume and the reaction chamber, the diffuser plate
including a bevel located opposite the gas inlet, the
bevel operable to reduce turbulence and gas phase
reactions in the expansion volume.

36. The apparatus of Claim 35, further comprising: the diffuser plate including at least one row of openings through which the inert gas flows into the reaction chamber; and

the bevel operable to facilitate uniform gas flow 20 through the openings.

- 37. The apparatus of Claim 36, further comprising the openings interleaved such that a second surface of the diffuser plate includes one row of chamber openings.
- 38. The apparatus of Claim 35, wherein the bevel comprises a first surface and a second surface, the first and second surfaces including substantially similar lengths and substantially similar slopes.

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39. The apparatus of Claim 35, wherein the bevel comprises a first surface and a second surface, the first and second surfaces including different lengths and different slopes.

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40. The apparatus of Claim 35, further comprising: the expansion volume formed by a top wall, a bottom wall and two side walls; and

a wall protrusion formed on at least one of the top, 10 bottom and side walls.